



UPR 8.8 Rear End Girdle Installation

Tools/Supplies:

Basic hand tools, Black RTV-oil resistant silicone, Razor Blades.

Parts:

- (1) Rear end cover.
- (10) Allen end bolts.

Estimated Time:

30 Minutes

1. Begin by removing the factory rear end cover and draining the fluid.
2. Clean the mounting surface of the rear end where the rear end girdle will mount. Scrape this surface area with a razor to remove any old gasket material or RTV silicone that may be left behind. This surface must be free of any dirt, gasket material or gear lube or the new cover will not seal properly.
3. Before installing the cover back off the studs that will brace the main caps to make sure that they will not touch while installing the cover on the car.
4. Remove the drain and fill plug and use a liberal amount of Teflon tape around each plug and re-install. DO NOT use any liquid form of sealant only Teflon tape.
5. Apply a liberal amount of Black RTV silicone on the rear end cover mounting surface while making sure not to get any inside the holes for the bolts.
6. Put the cover in place against the rear end and hand thread in the 10 allen head bolts.
7. Using an allen wrench tighten the allen head bolts.
8. Next turn the allen studs for the main cap girdle in until they touch the main caps. Soon as they make contact with the main cap stop tightening then tighten the hex nut to secure their position.
9. Fill the rear end with the recommend gear lube from the factory fill plug.